

The 2nd International Resource Recovery Conference

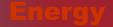


Pilot scale production of single cell proteins using the power-to-protein concept

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Introduction Future global challenges

• Population increase:

9 billion people in 2050

- Increased protein requirement:
 From 473 in 2014 to 943 MT protein in 2054
- Environmental concerns:

Sustainability was a "nice to have"; now it is a priority

• Climate change:

Extreme weather including droughts will undermine future food production potential

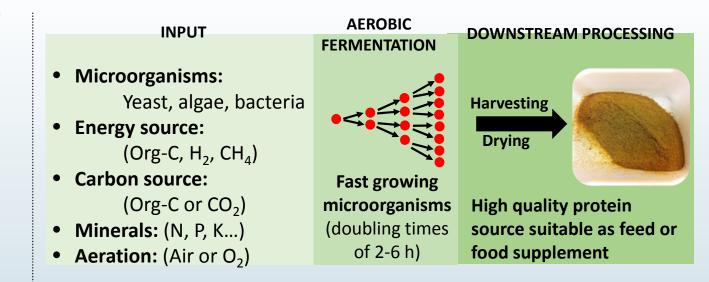


Introduction Proteins from micro-organisms

Alternative protein sources are currently subject of intensive research

single cell protein (SCP) is receiving renewed interest

We give it a new name: Microbial Protein = PROMIC



Power-to-protein concept

Biochemical conversion with carbon capture and ammonia recovery

PROTEIN

"Can direct conversion of used nitrogen to new feed and protein help feed the world?"

Ammonia from the waste water

Hydrogen Oxidizing Bacteria (HOB):

Aerobic, facultative autotrophic bacteria By means of H_2 oxidation, CO_2 and NH_3 -N are incorporated into **protein-rich biomass: SCP**

5.2 H_2 + 1.5 O_2 + 1.0 CO_2 + 0.2 NH_3 → $CH_{1.7}O_{0.5}N_{0.2}$ + 4.6 H_2O

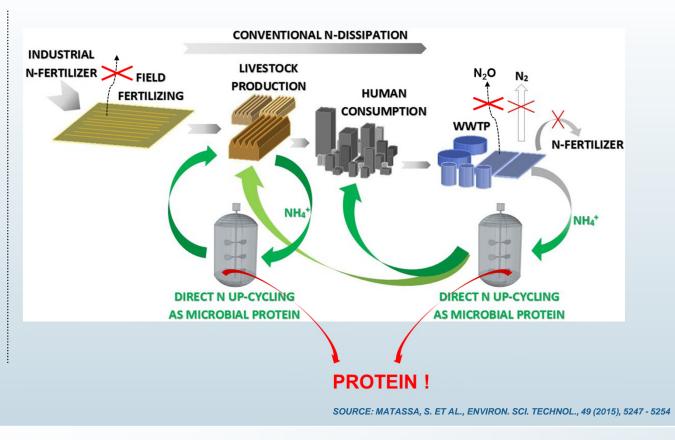


Power-to-protein concept Direct upcycling of ammonia as microbial protein

The man-made artificial nitrogen cycle is very inefficient

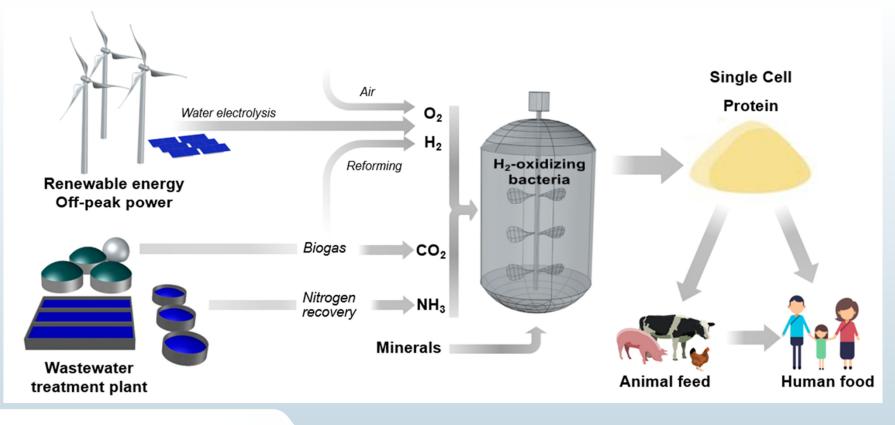
Haber Bosch → reactive N: 145 million tons/year enter our biosphere

Only 16% becomes edible protein; 84 % is lost to the environment





Power-to-protein concept All sources from the waste water chain





Power-to-protein lab set-up Laboratory set up and results at Avecom Gent



LAB FACILITY AVECOM

CSTR; 5 liter reactor

Batch mode Enriched mixed culture

 $\rm H_2$ gas conversion eff. 65 %

78 g CDW/m3reactor ·h

Continuous mode

Monoculture: *Sulfuricurvum spp*.

 H_2 gas conversion eff. 81 % 375 g CDW/m³reactor·h



DRIED PRODUCT

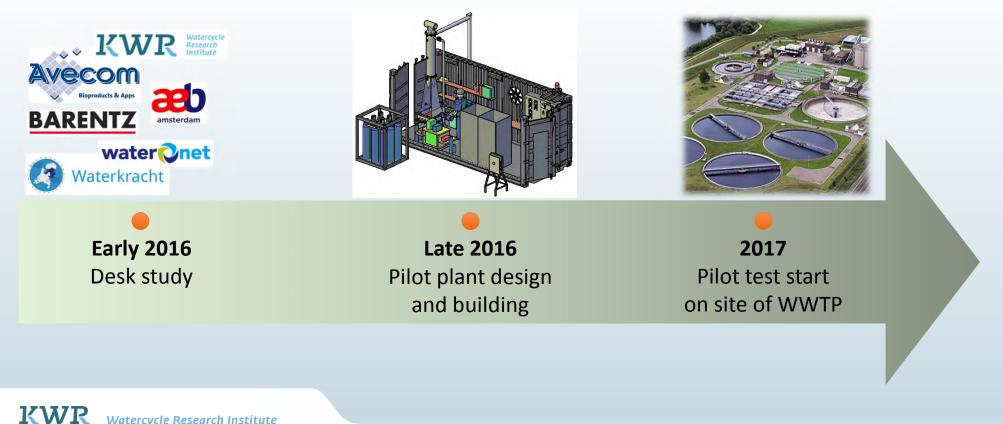


Crude protein content = 71 %

Nutritional properties:

comparable to high-quality fishmeal

Power-to-protein project Under the TKI Water Technology Programme

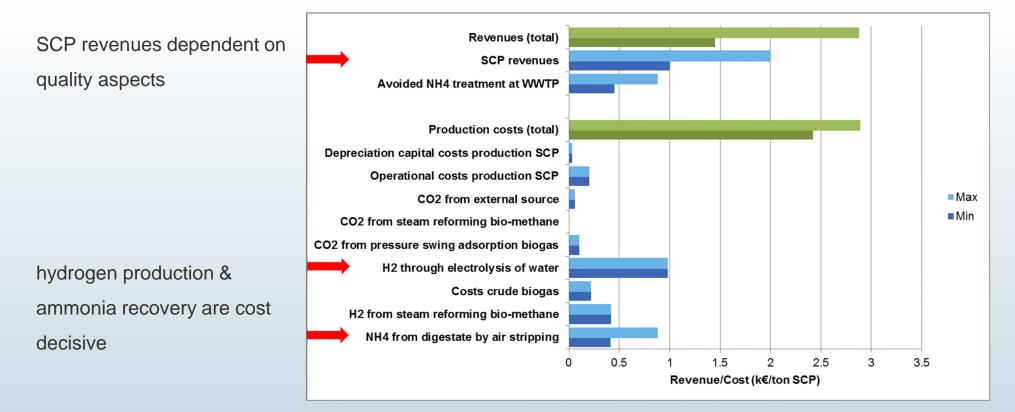


Power-to-protein desk study Potential and necessary resources

		Avecom	Amsterdam-West	WWTP's Amsterdam
		(2014)	reject water	influent water
			sludge digestion	
	available:		by air stripping	total potential
	ammonium NH₄-N	196 kg	1,235 tons/yr	4,670 tons/yr
	hydrogen H ₂	786 kg	5,000 tons/yr	18,900 tons/yr
	carbon dioxide	3,309 kg	21,000 tons/yr	79,400 tons/yr
	oxygen	2,924 kg	18,400 tons/yr	69,600 tons/yr
	Production SCP	1,000 kg	6,300 tons/yr	24,000 tons/yr
Based on reaction stoichiometry				
$21.36 \text{ H}_2 + 6.21 \text{O}_2 + 4.09 \text{ CO}_2 + 0.76 \text{ NH}_3 \rightarrow \text{C}_{4.09} \text{H}_{7.13} \text{O}_{1.89} \text{N}_{0.76} + 18.7 \text{ H}_2 \text{O}_{1.89} \text{O}_{1.89} \text{N}_{0.76} + 18.7 \text{ H}_2 \text{O}_{1.89} \text{O}_{1.$			Equals 36 % of the net protein demand of the cities population!	
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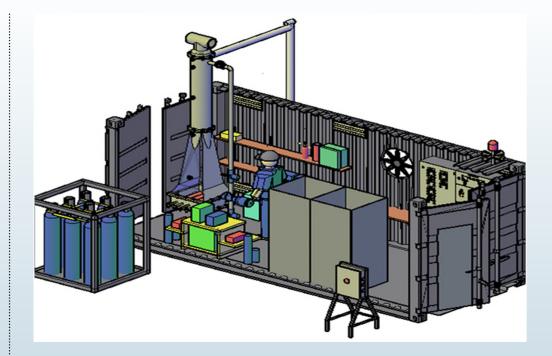
Power-to-protein desk study Costs and revenues (in k€/ton SCP)



Power-to-protein pilot study Upscaling from 5 to 400 liter reactor volume

- Ammonia recovery by air stripping (NAR pilot plant from Nijhuis Water Technology)
- H₂ and O₂ produced on site with water electrolysis
- Reactor volume 400 L
- Expected productivity of 1 to 2 kg dry biomass per day
- 2 testing sites







Power-to-protein pilot study Pictures on location





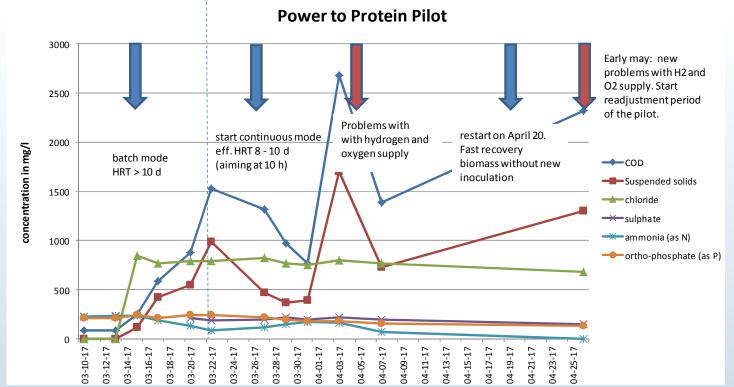
ELECTROLYSIS CELL



POWER-TO-PROTEIN REACTOR AT SWTP ENSCHEDE

Power-to-protein pilot study First results





Power-to-Protein website All reports/publications available

See <u>www.powertoprotein.eu</u>

- About
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Project partners:

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Barentz Foods: Fleur Aarsse

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Power to Protein research at KWR/Avecom

More articles, pictures and videos on our KWR website

kwrwater.nl

